

IN THE CLAIMS

- 5        1. An integral structure comprising a metal surface and  
a plastic surface, said surfaces joined by one or  
more fastening means.
- 10       2. The integral structure of Claim 1 wherein said  
fastening means comprises a head portion and a neck  
portion joined thereto forming an undercut.
- 15       3. The integral structure of Claim 1 further comprising  
plastic ribs interconnected along said metal surface.
- 20       4. The integral structure of Claim 3 wherein said  
plastic surface and plastic ribs are selected from  
the group consisting of polyamides, polyesters, and  
liquid crystalline polymers.
- 25       5. The integral structure of Claim 2 wherein said  
fastening means further comprises one or more  
apertures formed therethrough.
- 30       6. An article made from the integral structure of Claim  
1.
7. A front end module made from the integral structure  
of Claim 1.